

ENGINEERING CHANGE NOTICE

Date:	99-06-07	ECN #:	201
Project No.:	612 / 563 / 580 / 561 / 558 / 560 /	Created By:	KE
Project Name:	Mirrors	Approved By:	KE
	52	(proj. manager)	Approved By: (management if req'd) N/A

Description of Change:

Release D2829 rev A } threaded studs for new mirrors
 D2830 rev A }
 Revised D2011 to rev C } redrawn to show new replacement
 mirror since old supplier does
 no longer exist.

Notification/Acceptance	Affected ✓		Authorization		
QA	✓				
Production	✓				
Planning	✓				
Marketing	N/A		P401 Mirror Replacement Project		

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓			
Update Pink File		✓			
Update D-Part Master Binder	✓		KE	99-06-11	KE 99-06-08
Update Grey Project Binder	✓		"	"	KE 99-06-08
Update DEO Binder		✓			
Update Master Document List		✓			
Update Drawing Approval Record	✓		"	"	KE 99-06-08
Notify TCA of Change	✓		"	99-06-30	KE 99-06-30
Notify FAA of Change		✓			
move electronic files	✓		"	99-106-11	KE 99-06-08

Notes: update change record ✓ " " " KE 99-06-08

- PURCHASING : - buy Phillips mirrors as outlined in e-mail of 99-05-28
- locktite 262 may need to be purchased in future (Engr has 10ml bottle used for evaluation). Ref drawing D2011 rev C
- D2829 and D2830 to be machined @ outside vendor and zinc plated (Manco Domplex can do this).

- CHANGE NUMBERS updated as follows:

- PROD: - all new mirrors to be assembled

as per D2011 rev C.

- tooling to be developed for

D026-612-011/-013
D205-563-041
P212-580-041
D350-561-041/-043
D206-558-041/-043

D500-560-041
D204-562-041

} ALL at
CHANGE 002

Rev. C

- update IPP for mirror change → NOTE that with Phillips mirror, the mirror no longer has to be disassembled and sealed with Sikaflex 241/291